

Strenx® 1100 E/F

General Product Description

Strenx® 1100 E/F is a structural steel with a high yield strength at a minimum of 1100 MPa.

Typical applications include demanding load-bearing structures. Despite its strength, the material is surprisingly easy to weld and bend.

Benefits include:

- Superior bendability and surface quality
- Weldability with excellent HAZ strength and toughness
- Exceptional consistency within a plate guaranteed by close tolerances
- High impact toughness which provides for good resistance to fractures

Dimension Range

Strenx® 1100 E/F is available in plate thicknesses of 4.0 – 40.0 mm. Strenx® 1100 is available in widths up to 3200 mm and lengths up to 14630 mm depending on thickness. More detailed information on dimensions is provided in the dimension program.

Mechanical Properties

Thickness (mm)	Yield strength R _{p0.2} (min MPa)	Tensile strength R _m (MPa)	Elongation A ₅ (min %)
4.0 - 4.9	1100	1250 - 1550	8
5.0 - 40.0	1100	1250 - 1550	10

For transverse test pieces.

Impact Properties

Product	Min impact energy for transversal testing, Charpy V 10x10 mm test specimen ¹⁾
Strenx® 1100 E	27 J / -40 °C
Strenx® 1100 F	27 J / -60 °C

¹⁾ Unless otherwise agreed, transverse impact testing according to EN 10025-6 option 30 will apply. For thicknesses between 6 - 11.9 mm, sub-size Charpy V-specimens are used. The specified minimum value is then proportional to the cross-sectional area of the specimen compared to a full-size specimen (10 x 10 mm).

Chemical Composition (ladle analysis)

C ^{*)} (max %)	Si ^{*)} (max %)	Mn ^{*)} (max %)	P (max %)	S (max %)	Cr ^{*)} (max %)	Cu ^{*)} (max %)	Ni ^{*)} (max %)	Mo ^{*)} (max %)	B ^{*)} (max %)
0.21	0.50	1.40	0.020	0.005	0.80	0.30	3.0	0.70	0.005

The steel is grain refined. ^{*)} Intentional alloying elements.

Carbon Equivalent CET(CEV)

	Thickness (mm)	4.0 - 4.9	5.0 - 8.0	8.1 - 15.0	15.1 - 40.0
Strenx® 1100 E	Max CET(CEV)	0.37 (0.57)	0.38 (0.58)	0.39 (0.62)	0.42 (0.73)
Strenx® 1100 F	Max CET(CEV)	—	0.40 (0.70)	0.40 (0.70)	0.42 (0.73)

$$CET = C + \frac{Mn + Mo}{10} + \frac{Cr + Cu}{20} + \frac{Ni}{40} \quad CEV = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Cu + Ni}{15}$$

Tolerances

More details are given in SSAB's brochure Strenx® Guarantees or on www.ssab.com.

Thickness

Tolerances according to Strenx® Thickness Guarantees.

Strenx® Guarantees meet the requirements of EN 10029 Class A, but offers narrower tolerances.

Length and Width

According to SSAB's dimension program. Tolerances conforms with EN 10 029.

Shape

Tolerances according to EN 10029.

Flatness

Tolerances according to Strenx® Flatness Guarantee Class D, which are more narrow than EN 10029 Class N.

Surface Properties

According to EN 10163-2 Class A, Subclass 3.

Delivery Conditions

The delivery condition is Quenched and Tempered. The plates are delivered with sheared or thermally cut edges. Untrimmed edges after agreement.

Delivery requirements can be found in SSAB's brochure Strenx® Guarantees or on www.ssab.com.

Fabrication and Other Recommendations

Welding, bending and machining

Recommendations are found in SSAB's brochures at www.ssab.com or consult Tech Support.

Strenx® 1100 E/F has bending guarantees according to Strenx® Bending Guarantees Class C.

Strenx® 1100 E/F has obtained its mechanical properties by quenching, and at our discretion, subsequent tempering. The properties of the delivery condition cannot be retained after exposure to temperatures in excess of 200°C.

Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on this product. Grinding, especially of primer coated plates, may produce dust with a high particle concentration.

Contact Information

www.ssab.com/contact